

# Location Strategies

# 8

**PowerPoint presentation to accompany  
Heizer, Render, Munson  
Operations Management, Twelfth Edition, Global Edition  
Principles of Operations Management, Tenth Edition, Global Edition**

**PowerPoint slides by Jeff Heyl**

# Outline

- ▶ **Global Company Profile:**  
FedEx
- ▶ The Strategic Importance of Location
- ▶ Factors That Affect Location Decisions
- ▶ Methods of Evaluating Location Alternatives
- ▶ Service Location Strategy
- ▶ Geographic Information Systems

# Location Provides Competitive Advantage for FedEx

- ▶ Central hub concept
  - ▶ Enables service to more locations with fewer aircraft
  - ▶ Enables matching of aircraft flights with package loads
  - ▶ Reduces mishandling and delay in transit because there is total control of packages from pickup to delivery

# Learning Objectives

When you complete this chapter you should be able to:

- 8.1 **Identify** and explain seven major factors that effect location decisions
- 8.2 **Compute** labor productivity
- 8.3 **Apply** the factor-rating method
- 8.4 **Complete** a locational break-even analysis graphically and mathematically

# Learning Objectives

**When you complete this chapter you should be able to:**

**8.5** *Use* the center-of-gravity method

**8.6** *Understand* the differences between service- and industrial-sector location analysis

# The Strategic Importance of Location

- ▶ One of the most important decisions a firm makes
- ▶ Increasingly global in nature
- ▶ Significant impact on fixed and variable costs
- ▶ Decisions made relatively infrequently

# The Strategic Importance of Location

- ▶ Long-term decisions
- ▶ Once committed to a location, many resource and cost issues are difficult to change

# The Strategic Importance of Location

*The objective of location strategy is to maximize the benefit of location to the firm*

Options include

1. Expanding existing facilities
2. Maintain existing and add sites
3. Closing existing and relocating



# Location and Costs

- ▶ Location decisions require careful consideration
- ▶ Once in place, location-related costs are fixed in place and difficult to reduce
- ▶ Effort spent determining optimal facility location is a good investment

# Factors That Affect Location Decisions

- ▶ Globalization adds to complexity
- ▶ Drivers of globalization
  - ▶ Market economics
  - ▶ Communication
  - ▶ Rapid, reliable transportation
  - ▶ Ease of capital flow
  - ▶ Differing labor costs
- ▶ Identify key success factors (KSFs)

# Location Decisions

## Country Decision

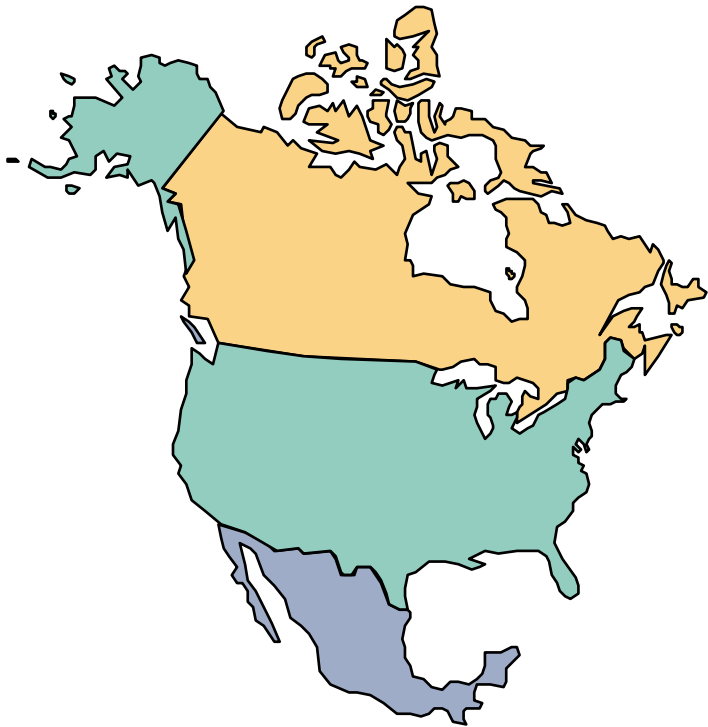


Figure 8.1

## Key Success Factors

1. Political risks, government rules, attitudes, incentives
2. Cultural and economic issues
3. Location of markets
4. Labor talent, attitudes, productivity, costs
5. Availability of supplies, communications, energy
6. Exchange rates and currency risks

# Location Decisions

## Region/ Community Decision

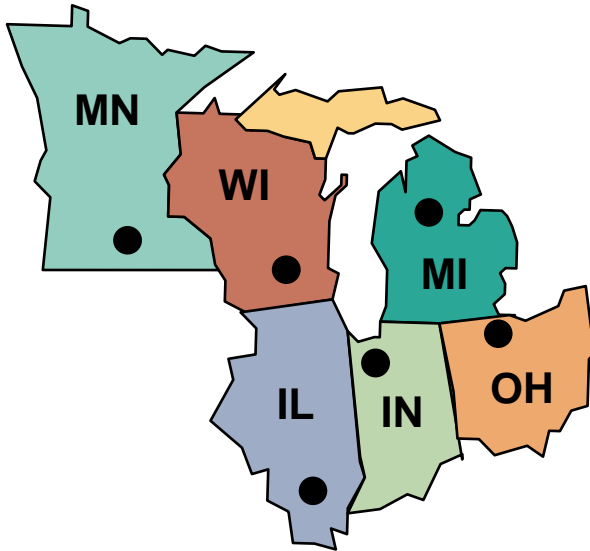


Figure 8.1

## Key Success Factors

1. Corporate desires
2. Attractiveness of region
3. Labor availability and costs
4. Costs and availability of utilities
5. Environmental regulations
6. Government incentives and fiscal policies
7. Proximity to raw materials and customers
8. Land/construction costs

# Location Decisions

## Site Decision

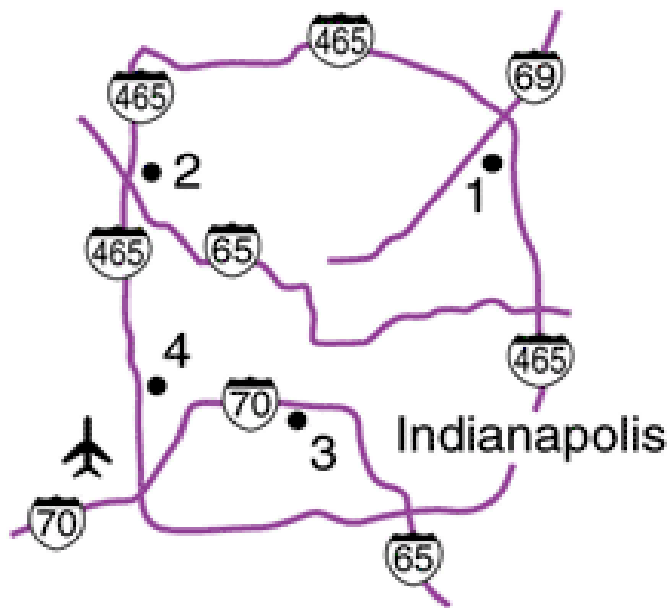


Figure 8.1

## Key Success Factors

1. Site size and cost
2. Air, rail, highway, and waterway systems
3. Zoning restrictions
4. Proximity of services/supplies needed
5. Environmental impact issues
6. Customer density and demographics

# Global Competitiveness Index of Countries

TABLE 8.1

## Competitiveness of 144 Selected Countries

COUNTRY	2015 RANKING
Switzerland	1
Singapore	2
U.S.	3
Finland	4
Germany	5
Japan	6
Canada	15
Israel	27
China	28
Russia	53
Mexico	61
Vietnam	68
Haiti	137
Chad	143
Guinea	144

# Factors That Affect Location Decisions

- ▶ Labor productivity
  - ▶ Wage rates are not the only cost
  - ▶ Lower productivity may increase total cost

$$\frac{\text{Labor cost per day}}{\text{Productivity (units per day)}} = \text{Labor cost per unit}$$

**South Carolina**

$$\frac{\$70}{60 \text{ units}} = \$1.17 \text{ per unit}$$

**Mexico**

$$\frac{\$25}{20 \text{ units}} = \$1.25 \text{ per unit}$$

# Factors That Affect Location Decisions

- ▶ Exchange rates and currency risks
  - ▶ Can have a significant impact on costs
  - ▶ Rates change over time
- ▶ Costs
  - ▶ **Tangible** – easily measured costs such as utilities, labor, materials, taxes
  - ▶ **Intangible** – not as easy to quantify and include education, public transportation, community, quality-of-life



# Factors That Affect Location Decisions

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Location decisions based on costs alone can create difficult ethical situations

# Factors That Affect Location Decisions

- ▶ Political risk, values, and culture
  - ▶ National, state, local governments' attitudes toward private and intellectual property, zoning, pollution, employment stability may be in flux
  - ▶ Worker attitudes toward turnover, unions, absenteeism
  - ▶ Globally cultures have different attitudes toward punctuality, legal, and ethical issues

# Factors That Affect Location Decisions

- ▶ Proximity to markets
  - ▶ Very important to services
  - ▶ JIT systems or high transportation costs may make it important to manufacturers
- ▶ Proximity to suppliers
  - ▶ Perishable goods, high transportation costs, bulky products

# Factors That Affect Location Decisions

- ▶ Proximity to competitors (clustering)
  - ▶ Often driven by resources such as natural, information, capital, talent
  - ▶ Found in both manufacturing and service industries

# Clustering of Companies

**TABLE 8.3** Clustering of Companies

INDUSTRY	LOCATIONS	REASON FOR CLUSTERING
Wine making	Napa Valley (U.S.) Bordeaux region (France)	Natural resources of land and climate
Software firms	Silicon Valley, Boston, Bangalore, Israel	Talent resources of bright graduates in scientific/technical areas, venture capitalists nearby
Clean energy	Colorado	Critical mass of talent and information, with 1,000 companies

# Clustering of Companies

**TABLE 8.3** Clustering of Companies

INDUSTRY	LOCATIONS	REASON FOR CLUSTERING
Theme parks (Disney World, Universal Studios, and Sea World)	Orlando, Florida	A hot spot for entertainment, warm weather, tourists, and inexpensive labor
Electronics firms (Sony, IBM, HP, Motorola, and Panasonic)	Northern Mexico	NAFTA, duty free export to U.S.
Computer hardware manufacturers	Singapore, Taiwan	High technological penetration rate and per capita GDP, skilled/educated workforce with large pool of engineers

# Clustering of Companies

**TABLE 8.3** Clustering of Companies

INDUSTRY	LOCATIONS	REASON FOR CLUSTERING
Fast food chains (Wendy's, McDonald's, Burger King, Pizza Hut)	Sites within 1 mile of each other	Stimulate food sales, high traffic flows
General aviation aircraft (Cessna, Learjet, Boeing, Raytheon)	Wichita, Kansas	Mass of aviation skills
Athletic footwear, outdoor wear	Portland, Oregon	300 companies, many owned by Nike, deep talent pool and outdoor culture

# Factor-Rating Method

- ▶ Popular because a wide variety of factors can be included in the analysis
- ▶ Six steps in the method
  1. Develop a list of relevant factors called *key success factors*
  2. Assign a weight to each factor
  3. Develop a scale for each factor
  4. Score each location for each factor
  5. Multiply score by weights for each factor and total the score for each location
  6. Make a recommendation based on the highest point score



# Factor-Rating Example

**TABLE 8.4** Weights, Scores, and Solution

KEY SUCCESS FACTOR	WEIGHT	SCORES (OUT OF 100)		WEIGHTED SCORES	
		FRANCE	DENMARK	FRANCE	DENMARK
Labor availability and attitude	.25	70	60	$(.25)(70) = 17.5$	$(.25)(60) = 15.0$
People-to-car ratio	.05	50	60	$(.05)(50) = 2.5$	$(.05)(60) = 3.0$
Per capita income	.10	85	80	$(.10)(85) = 8.5$	$(.10)(80) = 8.0$
Tax structure	.39	75	70	$(.39)(75) = 29.3$	$(.39)(70) = 27.3$
Education and health	.21	60	70	$(.21)(60) = 12.6$	$(.21)(70) = 14.7$
Totals	1.00			70.4	68.0

# Locational Cost-Volume Analysis

- ▶ An economic comparison of location alternatives
- ▶ Three steps in the method
  1. Determine fixed and variable costs for each location
  2. Plot the cost for each location
  3. Select location with lowest total cost for expected production volume

# Locational Cost-Volume Analysis Example

Three locations:

Selling price = \$120

Expected volume = 2,000 units

City	Fixed Cost	Variable Cost	Total Cost
Athens	\$30,000	\$75	\$180,000
Brussels	\$60,000	\$45	\$150,000
Lisbon	\$110,000	\$25	\$160,000

$\text{Total Cost} = \text{Fixed Cost} + (\text{Variable Cost} \times \text{Volume})$

# Locational Cost-Volume Analysis Example

Crossover point – Athens/Brussels

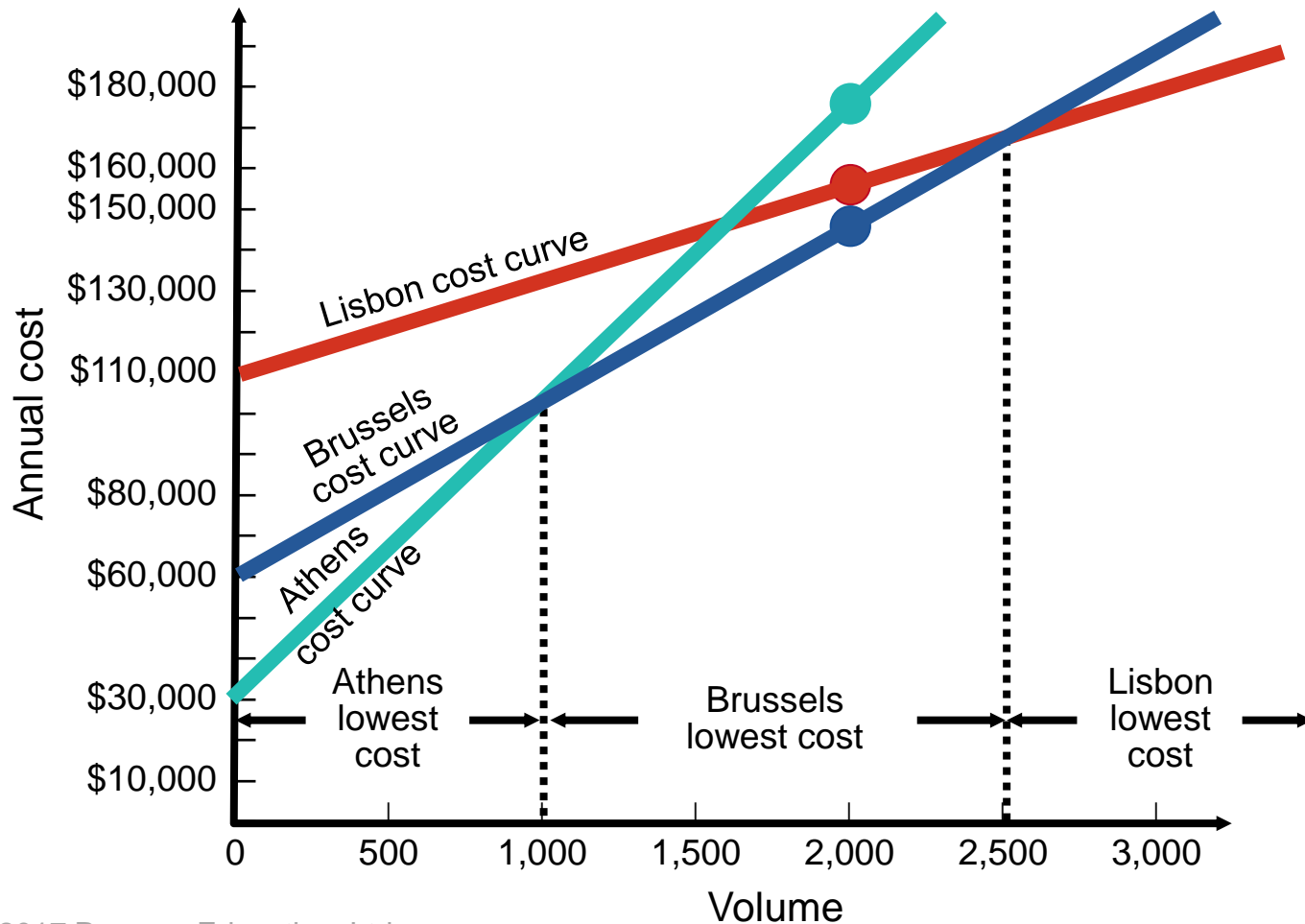
$$\begin{aligned}30,000 + 75(x) &= 60,000 + 45(x) \\30(x) &= 30,000 \\x &= 1,000\end{aligned}$$

Crossover point – Brussels/Lisbon

$$\begin{aligned}60,000 + 45(x) &= 110,000 + 25(x) \\20(x) &= 50,000 \\x &= 2,500\end{aligned}$$

# Locational Cost-Volume Analysis Example

Figure 8.2



# Center-of-Gravity Method

- ▶ Finds location of distribution center that minimizes distribution costs
- ▶ Considers
  - ▶ Location of markets
  - ▶ Volume of goods shipped to those markets
  - ▶ Shipping cost (or distance)

# Center-of-Gravity Method

- ▶ Place existing locations on a coordinate grid
  - ▶ Grid origin and scale are arbitrary
  - ▶ Maintain relative distances
- ▶ Calculate  $x$  and  $y$  coordinates for 'center of gravity'
  - ▶ Assumes cost is directly proportional to distance and volume shipped

# Center-of-Gravity Method

$$\begin{array}{l} x\text{-coordinate of the} \\ \text{center of gravity} \end{array} = \frac{\sum_i x_i Q_i}{\sum_i Q_i}$$

$$\begin{array}{l} y\text{-coordinate of the} \\ \text{center of gravity} \end{array} = \frac{\sum_i y_i Q_i}{\sum_i Q_i}$$

where

$x_i$  =  $x$ -coordinate of location  $i$

$y_i$  =  $y$ -coordinate of location  $i$

$Q_i$  = Quantity of goods moved to or from location  $i$

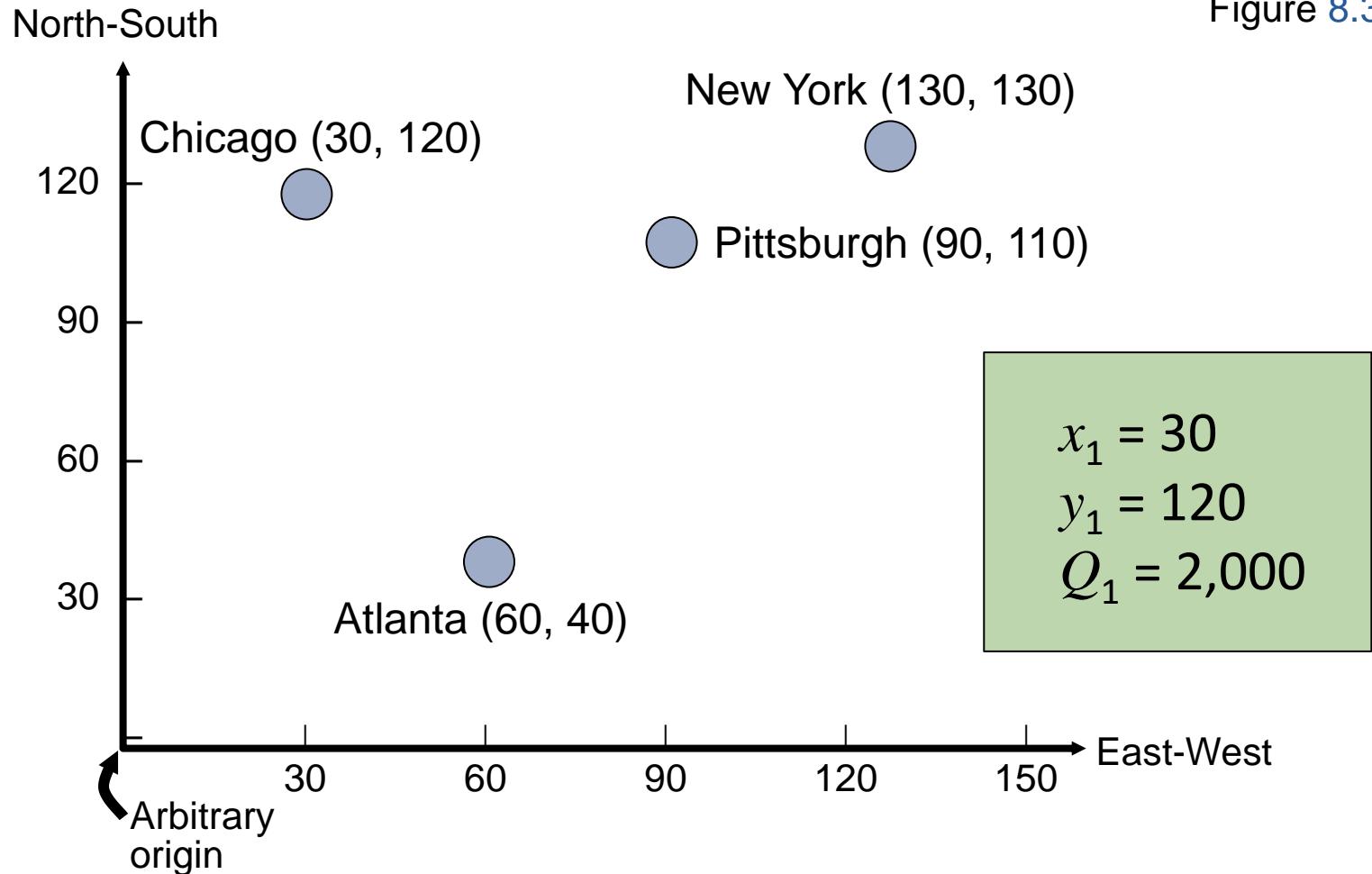


# Center-of-Gravity Method

TABLE 8.5 Demand for Quain's Discount Department Stores	
STORE LOCATION	NUMBER OF CONTAINERS SHIPPED PER MONTH
Chicago	2,000
Pittsburgh	1,000
New York	1,000
Atlanta	2,000

# Center-of-Gravity Method

Figure 8.3



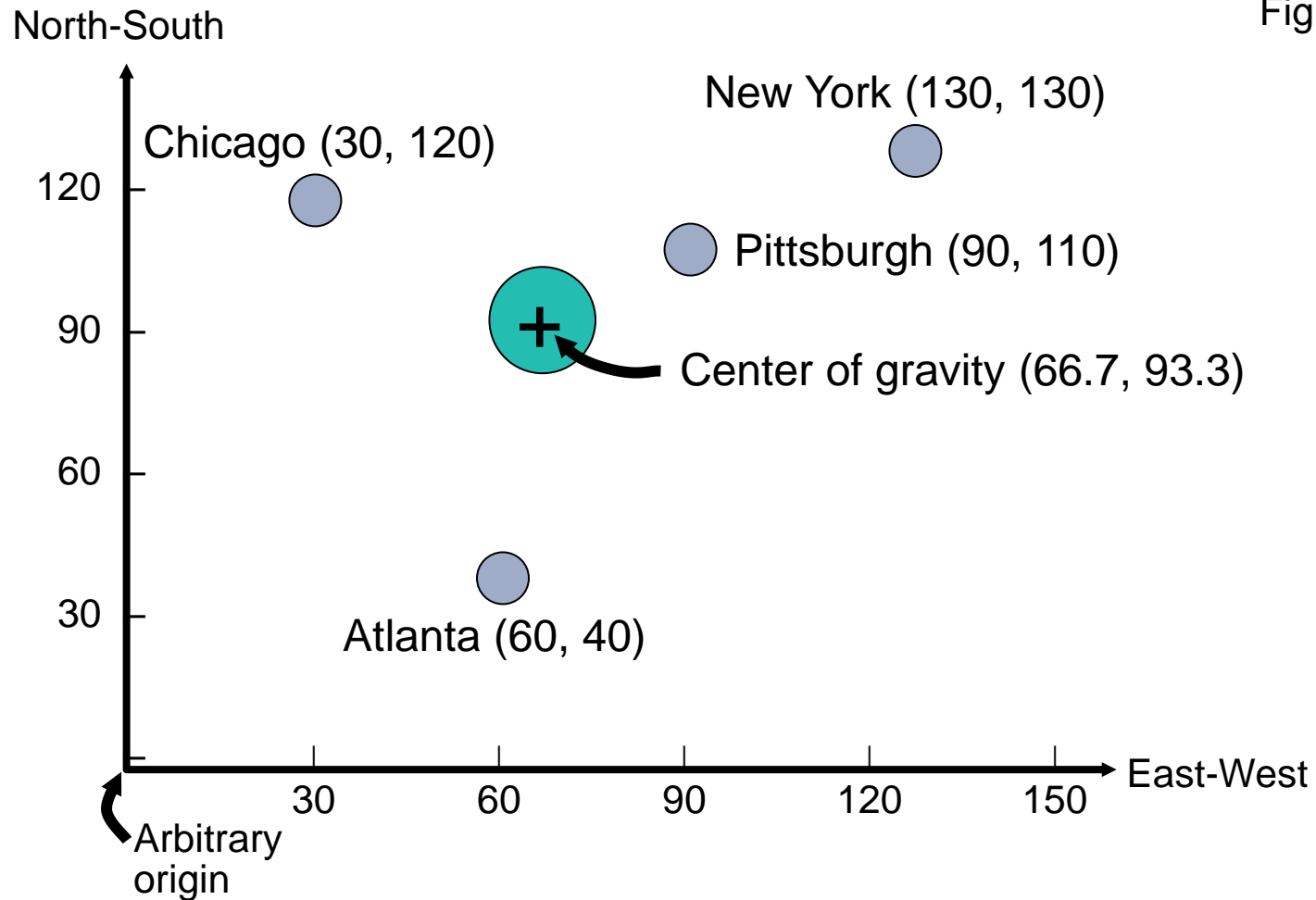
# Center-of-Gravity Method

$$\begin{aligned}x\text{-coordinate} &= \frac{(30)(2000) + (90)(1000) + (130)(1000) + (60)(2000)}{2000 + 1000 + 1000 + 2000} \\&= 66.7\end{aligned}$$

$$\begin{aligned}y\text{-coordinate} &= \frac{(120)(2000) + (110)(1000) + (130)(1000) + (40)(2000)}{2000 + 1000 + 1000 + 2000} \\&= 93.3\end{aligned}$$

# Center-of-Gravity Method

Figure 8.3

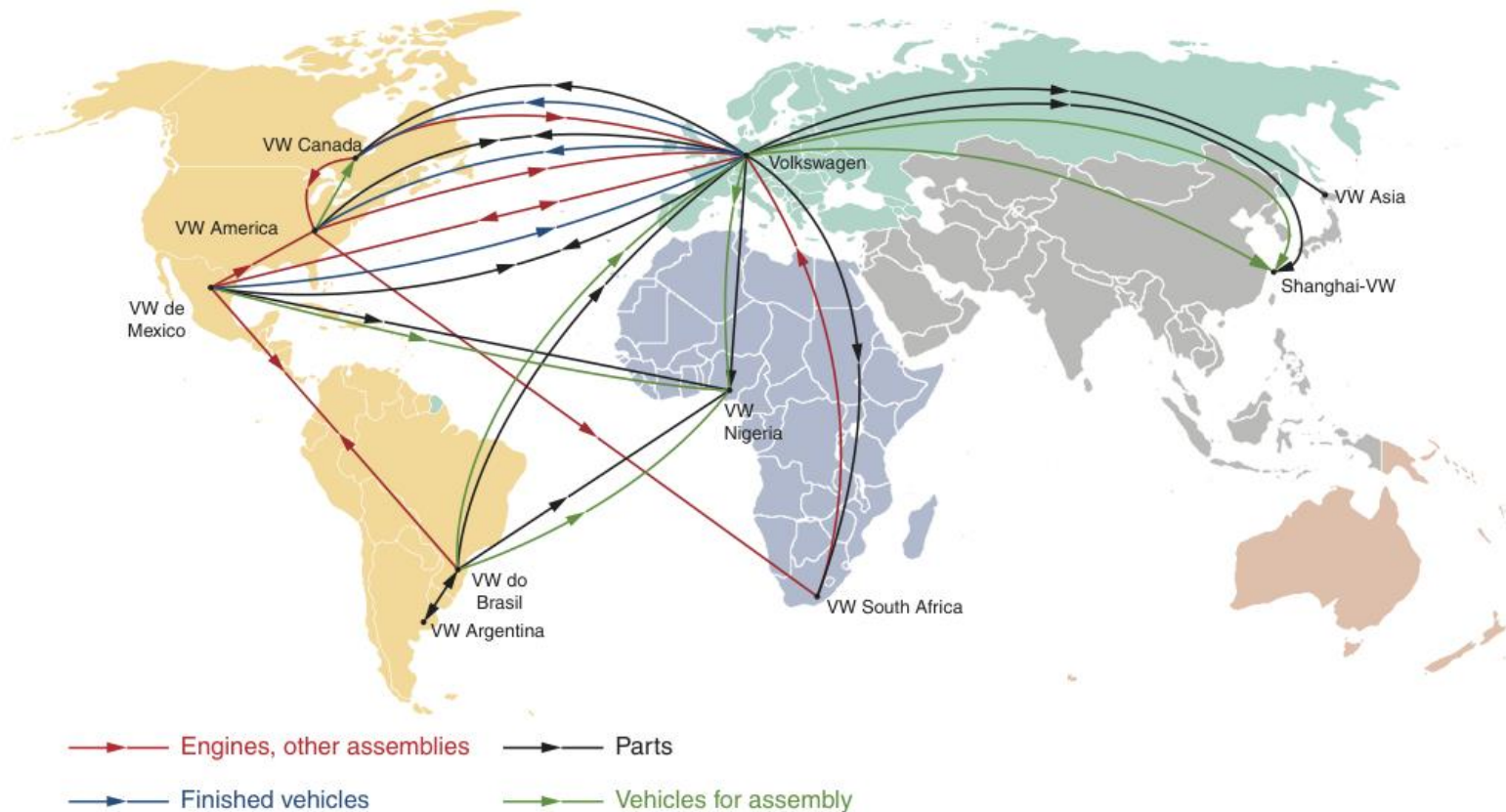


# Transportation Model

- ▶ Finds amount to be shipped from several points of supply to several points of demand
- ▶ Solution will minimize total production and shipping costs
- ▶ A special class of linear programming problems

# Worldwide Distribution of Volkswagens and Parts

Figure 8.4



# Service Location Strategy

1. Purchasing power of customer-drawing area
2. Service and image compatibility with demographics of the customer-drawing area
3. Competition in the area
4. Quality of the competition
5. Uniqueness of the firm's and competitors' locations
6. Physical qualities of facilities and neighboring businesses
7. Operating policies of the firm
8. Quality of management

# Location Strategies

**TABLE 8.6**

Location Strategies – Service vs. Goods-Producing Organizations

<i><b>SERVICE/RETAIL/PROFESSIONAL</b></i>	<i><b>GOODS-PRODUCING</b></i>
<b>REVENUE FOCUS</b>	<b>COST FOCUS</b>
<p><b>Volume/revenue</b>  Drawing area; purchasing power  Competition; advertising/pricing</p> <p><b>Physical quality</b>  Parking/access; security/lighting;  appearance/ image</p> <p><b>Cost determinants</b>  Rent  Management caliber  Operation policies (hours, wage rates)</p>	<p><b>Tangible costs</b>  Transportation cost of raw material  Shipment cost of finished goods  Energy and utility cost; labor; raw material; taxes, and so on</p> <p><b>Intangible and future costs</b>  Attitude toward union  Quality of life  Education expenditures by state  Quality of state and local government</p>



# Location Strategies

**TABLE 8.6**

Location Strategies – Service vs. Goods-Producing Organizations

<b><i>SERVICE/RETAIL/PROFESSIONAL</i></b>	<b><i>GOODS-PRODUCING</i></b>
<b>TECHNIQUES</b>	<b>TECHNIQUES</b>
Regression models to determine importance of various factors Factor-rating method Traffic counts Demographic analysis of drawing area Purchasing power analysis of area Center-of-gravity method Geographic information systems	Transportation method Factor-rating method Locational cost–volume analysis Crossover charts
<b>ASSUMPTIONS</b>	<b>ASSUMPTIONS</b>
Location is a major determinant of revenue High customer-contact issues are critical Costs are relatively constant for a given area; therefore, the revenue function is critical	Location is a major determinant of cost Most major costs can be identified explicitly for each site Low customer contact allows focus on the identifiable costs Intangible costs can be evaluated

# How Hotel Chains Select Sites

- ▶ Location is a strategically important decision in the hospitality industry
- ▶ La Quinta started with 35 independent variables and worked to refine a regression model to predict profitability
- ▶ The final model had only four variables
  - ▶ Price of the inn
  - ▶ Median income levels
  - ▶ State population per inn
  - ▶ Location of nearby colleges

# How Hotel Chains Select Sites

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$$R^2 = .51$$

51% of the profitability is predicted by just these four variables!

# Geographic Information Systems (GIS)

- ▶ Important tool to help in location analysis
- ▶ Enables more complex demographic analysis
- ▶ Available data bases include
  - ▶ Detailed census data
  - ▶ Detailed maps
  - ▶ Utilities
  - ▶ Geographic features
  - ▶ Locations of major services

